



ITEM	PART DESCRIPTION	ITEM	PART DESCRIPTION	ITEM	PART DESCRIPTION
1	Shell	14 A	Insert Pinion	38	Ball Bearing
2A	End Flange	15	Socket Head Cap Screw	39	Needle Bearing
2B	End Flange	15 A	Socket Head Cap Screw	44	Snap Ring
3	Gear Housing	16	Nitrile Gasket	45	Bearing race
4	Motor Flange	17	Socket Head Cap Screw	45 C	Shim plate
4 A	Motor Flange	19	Spring Ring	45 D	Gamma Ring
5	Mounting Ring	21	Spring Ring	46	Oil Seal
5 A	Mounting Ring	22	O-Ring	49	Wave Washer
6	Shaft End	23	Fillister head Machine Screw	50	Seal
7	Hollow Shaft	27	Set Screw	51	Junction Box
8	Internal Gear	31	Socket Head Cap Screw	52	Junction Box Cover
9	Pinion	32	Bonded Seal Washer	53	Plug
11	Gear	36	Ball Bearing	55	Backstop Bearing (Optional)
13	Stator	37	Ball Bearing	57	Name Plate
14	Rotor	37 A	Ball Bearing	58	Epoxy Resin

