



ITEM	PART DESCRIPTION	ITEM	PART DESCRIPTION	ITEM	PART DESCRIPTION	ITEM	PART DESCRIPTION
1	Shell	14 C	Spiral Pin	32 A	Bonded Seal Washer	45 B	Bearing race
2A	End Flange	15	Threaded Rod	33A	Set Screw	45C	End Plate
2B	End Flange	16	Cable Passage	34	Filler Plug	46	Cassette Seal
2LR	Locking Ring	17	Spiral Pin	35	Washer	47	Shim
3	Gear Housing	18	Gasket	36	Ball Bearing	50	Seal
4	Motor Flange	20	Terminal Board	36V	Cylindrical Roller Bearing	51	Junctin Box
6	Shaft End	23	Fillister head Machine Screw	37	Ball Bearing	52	Junction Box Cove
7	Hollow Shaft	24	Fillister head Machine Screw	37 A	Ball Bearing	53	Plug
8 Z	Internal Gear	27	Set Screw	38	Ball Bearing	54	Key - Optional
9/10	Pinion with Bushing	28	Set Screw	39	Needle Bearing	55	Backstop Bearing - Optional
11	Gear	29	Key	41	Disc	57	Data Plate
12	Distance Ring	30	Nut	42	Snap Ring	58	Snap Ring - Optional
13	Stator	31	Socket Head Cap Screw	43	Snap Ring	59	Spiral Pin - Optional
14	Rotor	32	Bonded Seal Washer	44	Snap Ring	60	Epoxy Resin
14 A/B	Insert Pinion	33	Socket Head Cap Screw	45 A	Bearing race		